Paper

100 Gb/s Data Link Layer – from a Simulation to FPGA Implementation

Łukasz Łopaciński[1], Marcin Brzozowski[2], Rolf Kraemer[2], Steffen Buechner[1], and Jörg Nolte[1]

[1] *Brandenburg University of Technology Cottbus-Senftenberg, Cottbus, Germany*
[2] *Innovations for High Performance Microelectronics GmbH, Frankfurt (Oder), Germany*

Abstract—In this paper, a simulation and hardware implementation of a data link layer for 100 Gb/s terahertz wireless communications is presented. In this solution the overhead of protocols and coding should be reduced to a minimum. This is especially important for high-speed networks, where a small degradation of efficiency will lower the user data throughput by several gigabytes per second. The following aspects are explained: an acknowledge frame compression, the optimal frame segmentation and aggregation, Reed-Solomon forward error correction, an algorithm to control the transmitted data redundancy (link adaptation), and FPGA implementation of a demonstrator. The most important conclusion is that changing the segment size influences the uncoded transmissions mostly, and the FPGA memory footprint can be significantly reduced when the hybrid automatic repeat request type II is replaced by the type I with a link adaptation. Additionally, an algorithm for controlling the Reed-Solomon redundancy is presented. Hardware implementation is demonstrated, and the device achieves net data rate of 97 Gb/s.

Keywords—ARQ, FEC, frame aggregation, HARQ, link adaptation, Reed-Solomon FEC, segmentation.

1. Introduction

Within the last two years, a few new approaches for 100 Gb/s wireless communication have been proposed. Research on physical transceivers and baseband processing changed the state of the art in the targeted area. Components required to modulate the 100 Gb/s wireless signal in the terahertz band are close to release in engineering samples. In [1] a 100 Gb/s baseband signal has been sent over a 237.5 GHz link. Similar results are shown in [2]. More teraherz (THz) communication activity on the physical layer is documented in [3]–[6]. In this paper, a data link layer for a wireless 100 Gb/s system is proposed. The designed solution is 14 times faster than the state-of-the-art 802.11ac (5 GHz) and 802.11ad (60 GHz) WLANs shown in [7]. Even if the achievement in 100 Gb/s wireless communication is impressive, the PHY circuit, baseband processing, and data link layer have not been integrated yet. To the authors best knowledge, the fully functional data link layer dedicated for 100 Gb/s wireless THz application has not been shown yet.

2. Related Work

Many research efforts have been addressed to highly efficient wireless protocols. A data link layer goodput analysis is a very popular topic, especially for WLAN. Presented methodology for frame segmentation is very similar to efforts presented by T. Li *et al*. in [8], where segmentation is deeply investigated. Li proves that a frame fragmentation may increase protocol efficiency. There are many authors, who publish papers similar work, for example [9]–[11]. They consider possible improvements for the WLANs, mostly by using fragmentation and aggregation. The main difference is that in this paper, authors are strongly focused on ad hoc connections for short distances with the highest possible efficiency (over 95%), and 100 Gb/s data rate.

Another deeply investigated topic is an automatic repeat request (ARQ). Similar work can be found in [12], [13], but this work focused on the ARQ concatenated with forward error correcting codes (FEC) [14]. Such technique is called hybrid-ARQ (HARQ) [15].

There are only a few wireless transceivers working at high-speed data rates. For example, paper [16] introduces a system for wireless communication working at the 60 GHz band. However, the supported data rate of 4 Gb/s is still much lower than authors' goal: 100 Gb/s wireless communication. The core task of this paper is to test adaptation algorithms for forward error correction. This allows controlling the redundant data in view of the channel quality.

3. Work Details

In this section, authors explain how the results are generated. Next, the employed simulation environment and the emulated wireless channel are explained. After that, all implemented techniques used in the research are described. At the end, the FPGA prototype is presented.

3.1. Simulation Model

The Matlab simulations of the planned system were performed, before the real demonstrator was implemented. The simulations are using the same algorithms to the

solutions implemented in the hardware. The field programmable gate arrays (FPGAs) are used for the final demonstrator.

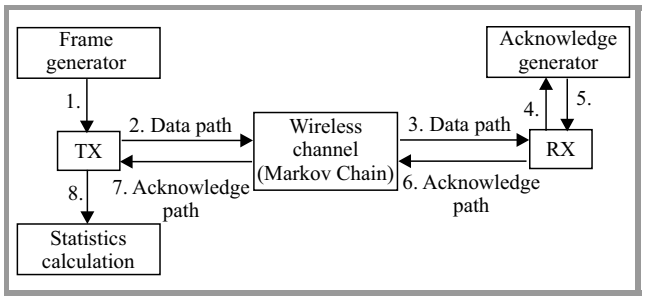

Fig. 1. A Matlab model is used to generate transmission statistics. The receiver uses an acknowledge generator to build the ACK-frame. The transmitter uses the frame for retransmissions and statistic calculations.

Figure 1 explains the simulation model. Two devices are communicating by an emulated wireless channel. They are exchanging data frames (the data path) and confirmation messages (the acknowledge path). Every successfully received data frame is confirmed by the receiver device (RX). That makes the data exchange process reliable, because the transmitter (TX) can repeat all lost frames. This process is called an automatic repeat request (ARQ). The core function of the ARQ process is generation of the acknowledge frame (ACK) and sending it to the transmitter device. Additionally, the TX device can calculate communication statistics. Such a mechanism allows estimating the efficiency of the implemented algorithm.

3.2. Wireless Channel Emulation

In this subsection, the implementation of the wireless channel used in the simulation (according to Fig. 1) is introduced. Such a two state Markov chain for errors emulation are used, because this solution requires two transition statistics, which defines the channel. The probabilities of the transition define a bit error rate and error length in bits. It does not use any physical aspects of the wireless transmission. For testing the data link layer it is acceptable, because only the characteristic and distribution of the errors are necessary. The cause is unimportant, until the parameters describe the channel moreover correctly. A detailed description of the Markov chain can be found in [11].

3.3. Frame Segmentation and Aggregation

A frame size and a bit error rate (BER) have a significant impact on the wireless communication efficiency. When the payload is longer in the frame, then less overhead is generated by the headers and checksums. Transmission is more efficient. Unfortunately, long frames are more vulnerable to transmission errors. This is explained in Fig. 2. If the frames become longer, then the probability that some bits in the frame will be corrupted is higher. The frame

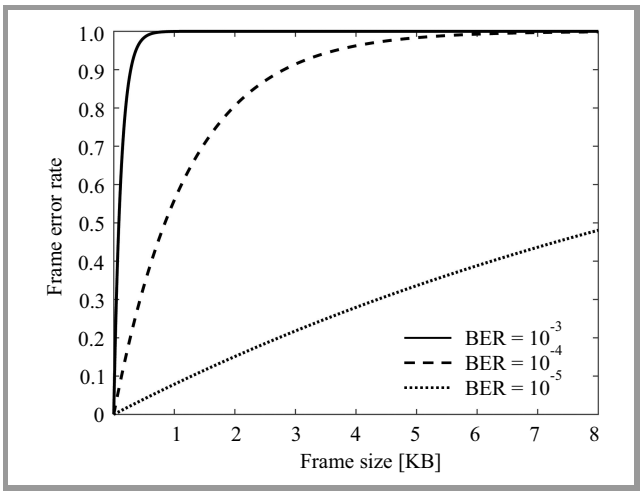

Fig. 2. A frame error rate in view of the frame size. If frame is longer, then higher is the probability that an error will occur during the transmission and the frame will be lost. Due to this aspect, shorter frames are preferred in a noisy wireless environment.

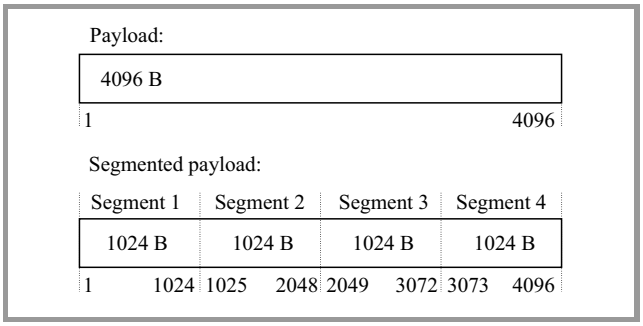

Fig. 3. An example of segmentation for a frame payload. The example payload is chopped to four segments of equal length. The shorter segments are more efficient during a transmission in a noisy channel.

can be split to independent segments, to improve the robustness and the communication efficiency. The splitting process is explained in Fig. 3. In the example, a single 4 KB

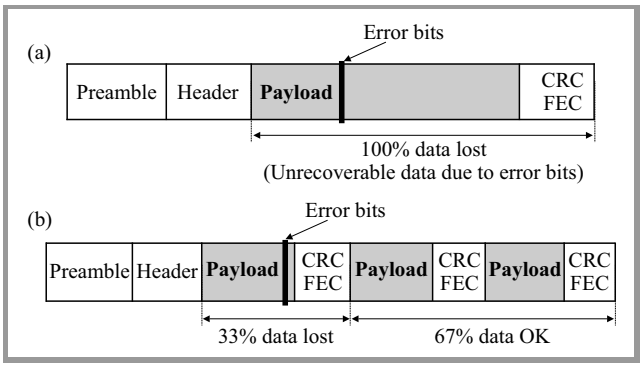

Fig. 4. An explanation how the segmented frame can improve the total efficiency: (a) classical frame, (b) frame with subframes. In a case of bit errors in a classical frame, the whole payload has to be retransmitted. If the segmented frame is used, then only invalid data part is rejected and there is no need to retransmit the whole frame, but just only the defected segment.

frame is split to four 1 KB segments. Now, the individual segments are acting like subframes (frame fragmentation). Every segment is using an individual header and checksum, but the preamble is shared (frame aggregation). It means that the errors in one segment do not influence the payload in the other segments. That improves the communication efficiency (Fig. 4). In case of a bit error, only the defected part must be repeated but not the complete frame. In this case, the default frame size is 64 KB, and is segmented to 64 fragments. In a single ARQ session 64 frames are transported (4 MB). The FPGA implementation allows changing the frame settings in the fly, and only the on-chip memory buffers are limiting the flexibility of the frame format.

3.4. Automatic Repeat Request Process

As was already mentioned, the TX and RX devices are working in a closed feedback loop. This loop is called ARQ. Every frame sent by the TX device is locally copied to the TX ARQ buffer (Fig. 5). If the RX will not acknowledge all of the sent frames, then the TX reads the lost frame from the buffer and makes retransmission. The retransmission process repeats until the positive ACK for the frame is received. If the ACK frame is lost, then the transmitter sends an ACK-request frame after a predefined timeout. In this case, this procedure have been adopted to proposed implementation. Instead of acknowledging of full frames, every single segment (subframe) is acknowledged. It means that the ARQ process works on frame fragments but not on full-frames. For designed FPGA prototype, an additional future is used. The implementation uses a zero-copy approach. The transmitted data is not copied to a dedicated buffer, but a pointer to a memory segment is requested from a higher layer in a case of retransmission. This saves energy and reduces memory footprint for the FPGA.

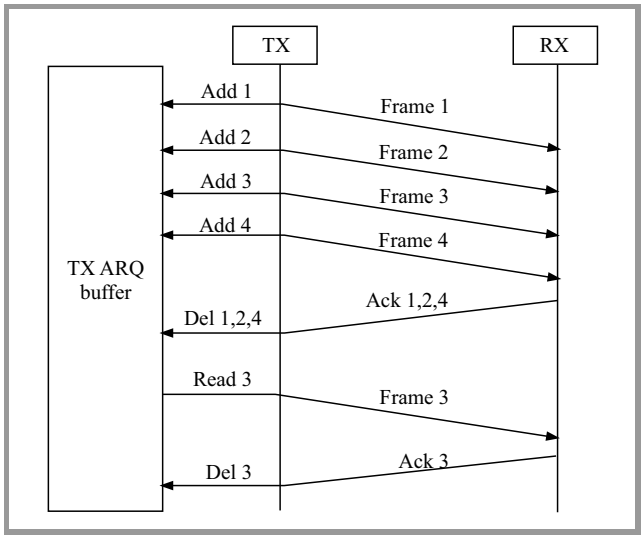

Fig. 5. An automatic repeat request process (ARQ). All transmitted frames are copied to the temporary TX ARQ buffer. If any frame will be lost during the transmission, then the transmitter reads the lost data from the buffer and starts the retransmission.

3.5. Forward Error Correction

The FEC algorithms are reducing the number of retransmitted frames in the ARQ process. That significantly improves the transmission efficiency. The transmitter is sending the data with some redundant bytes. In this work, the Reed-Solomon (RS) codes are used, because of relatively high throughput. Due to many complicated aspects, the detailed introduction to FEC is omitted in this work, and in-depth details can be found in [18], [19]. The authors will just explain how the RS is building the blocks. It is important to understand results of our paper. In the simulation three RS flavors are used: RS(255, 249), RS(255, 239), and RS(255, 223). The numbers are defining the RS block size (255 bytes in this case) and the payload size (249, 239 or 223 bytes). It means that the redundant information is 6, 16, or 32 bytes long. This is explained in Fig. 6. The redundant bytes are used for error corrections. If more redundant data is produced, then more error symbols can be corrected. The RS(255, 249) can correct up to 3 bytes in the block, RS(255, 239) 8 bytes, and the RS(255, 223) 16 bytes [18]. The aim is to find a trade-off between the redundancy and the payload, so the transmission process is efficient. The VHDL implemented FEC engine for the FPGA is more flexible, and more RS flavors is available. The implemented FPGA FEC engine is supporting any coding in a range of 2–18 redundancy bytes per a single RS block. It means that the following coding schemes are supported: (255, 237), (255, 239), (255, 241), (255, 243), (255, 245), (255, 247), (255, 249), (255, 251), and (255, 253). Coding can be adjusted on the fly, and this feature is used by the proposed adaptation algorithm to choose the optimal coding for the current wireless channel condition. In presented case, the higher coding granularity improves the overall performance.

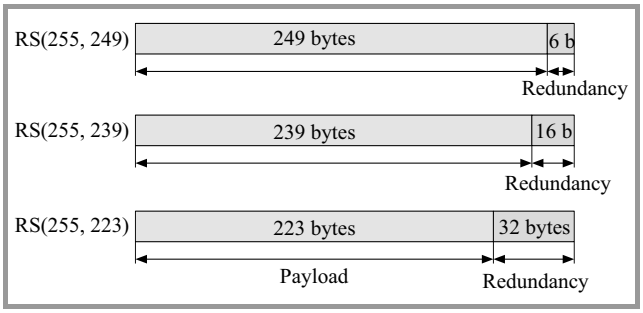

Fig. 6. The Reed-Solomon (RS) blocks. The algorithm is building the blocks of size of 255 bytes in presented case. The redundancy is adjustable. If more redundancy bytes are used, then less payload is carried by the segments. More redundancy bytes allow correcting more errors after the transmission.

The RS calculation is the most calculation demanding operation performed in the FPGA logic. The encoders and decoders occupy 55% of the FPGA logic resources. To support the targeted 100 Gb/s stream, eighty encoders and eighty decoders are in use.

3.6. Hybrid ARQ

Any combination of the ARQ and FEC is called Hybrid-ARQ (HARQ). Two mainly investigated in the paper HARQ methods are HARQ type I and II. The HARQ-I adds error detection code and FEC to every packet at every condition. The HARQ-II sends the FEC data during the retransmission only. In such a case, the error correction data is not overloading the link during the regular transmission (Figs. 7 and 8). This can introduce some improvements in efficiency. We answer in the next paragraph, which strategy is better for our protocol. A detailed description of the HARQ-I and II can be found in [18] and [20].

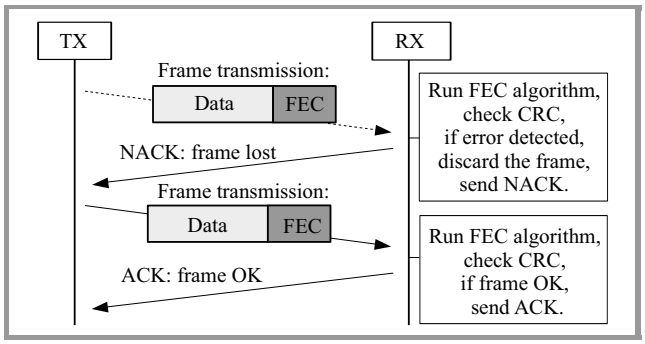

Fig. 7. The HARQ-I scheme. The transmitter always sends the frame with a forward error correction data. The retransmitted frame is a mirror copy of the original frame.

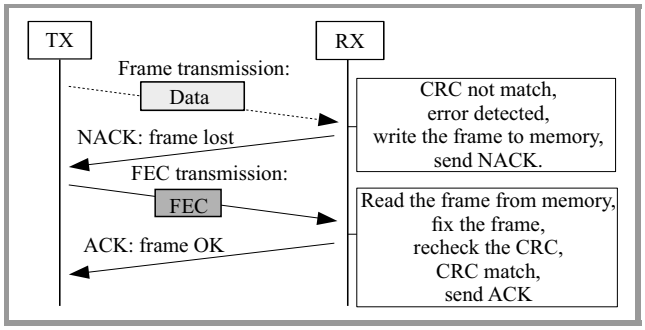

Fig. 8. The HARQ-II scheme. The transmitter usually sends the frame without forward error correction data. The standard frame is not extended by the FEC field. In a case when the frame is lost, then the transmitter sends the FEC only. The frame data is not retransmitted. The HARQ-II reduces the retransmission overhead in compare to the HARQ-I.

3.7. FPGA Demonstrator

The hardware demonstrator consists of two hardware boards (Fig. 9). The Tilera server is a dedicated 72 cores processor employed for frames segmentation and fast memory access. The FPGA is a calculation coprocessor supporting CRC, FEC calculations, and frames aggregation. The main state machine responsible for data link layer is run on the Tilera server. The FPGAs and sever are connected with 10 Gb/s Ethernet optical fiber. For now, the architecture supports up to 80 Gb/s with two FPGA boards (interfaces

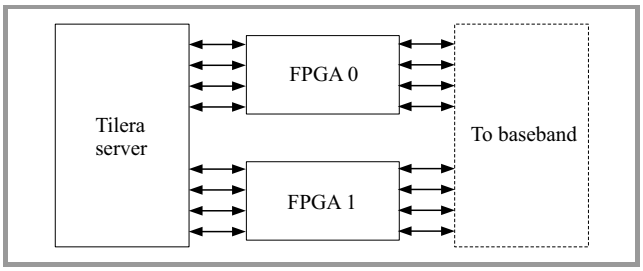

Fig. 9. The demonstrator overview.

constraints). Generally, the Virtex 7 FPGA can process up to 100 Gb/s in a back-to-back connection (Fig. 10). The baseband processor is not finished yet. Thus, authors can test the processor only in a loopback mode. A single, logical FPGA processing pipeline (lane) is shown in Fig. 11.

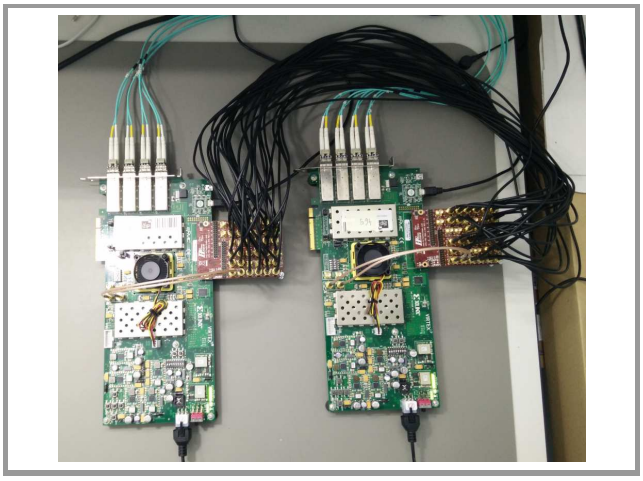

Fig. 10. The FPGA demonstrator.

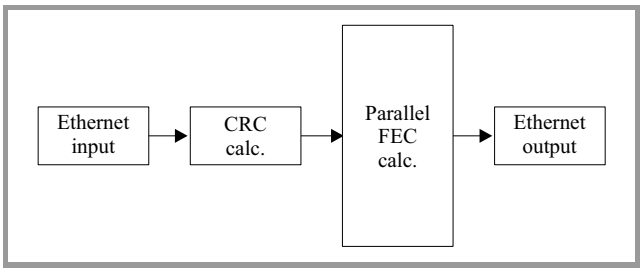

Fig. 11. A single processing lane (logical pipeline).

3.8. Parallel FPGA Processing

There is no possibility to process the 100 Gb/s stream in a single processing pipeline (lane) [14]. Even if one of the fastest FPGA developments kit is used, the stream processing have to be divided and calculated in parallel. For that purpose, a parallel calculation array is implemented. The array calculates 640 bits @ 156.25 MHz. Internally the 640-bits-word is organized in ten sub-words processed by ten calculation lanes (Fig. 12). Every lane runs at 10 Gb/s, and is connected to two 10 Gb/s Ethernet ports (data input and data output). Such a processor uses 294115 lookup-tables and 239019 flip-flops. It is

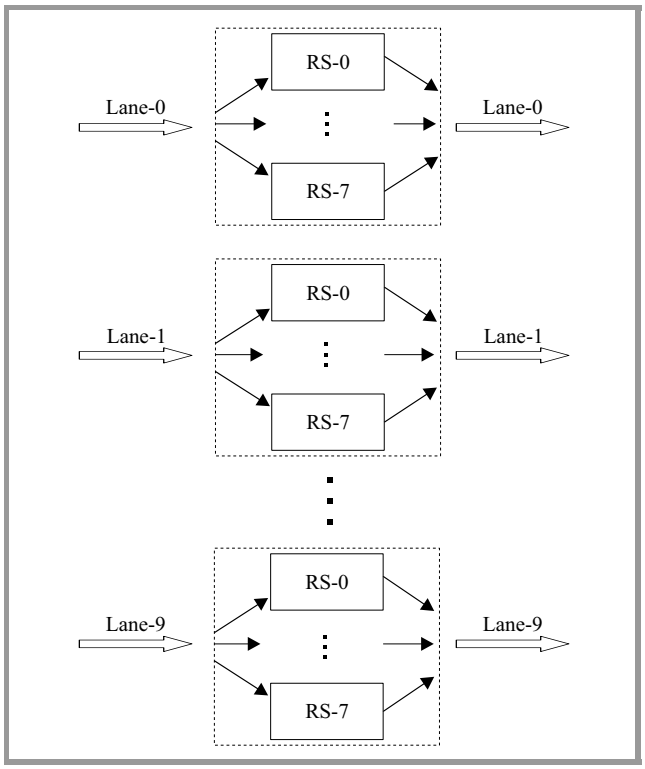

Fig. 12. The parallel FEC calculation array implemented in the FPGA logic.

respectively 65% and 27% of the total resources available in the Virtex 7-690T FPGA. The slices occupation is equal to 80%.

4. Results

4.1. Transmission Limiting Factors

The authors have performed transmission experiments and recorded the most important parameters (the overall efficiency, the percentage of successfully received segments, the percentage of successfully received frame headers, the total number of acknowledge frames, the number of timeouts, and the total number of physical layer turnarounds). That allows to investigate, which factors reduce throughput in test system. Additionally, the retransmission segment size can be adjusted in a range of 32 to 65536 bytes. A following assumption can be done after analysis of the results. The ACK-frame has to be as short as it is possible and always encoded with robust coding. Practically it means that the ACK-frame should be encoded with a code rate lower that the code rate of the data segments (a lower code rate means improved error correction). This reduces the total number of lost ACK-frames, timeouts, and PHY turnarounds. After that, only the loss of the data segments limits the throughput. Intensive FEC coding and segmentation for the data segments makes no sense without improved reliability of the ACK-frame. Figures 13 and 14 demonstrate the used methodology for uncoded and encoded transmissions. In both cases the throughput is limited by lose of the data segments but not by the ACK-frames. The total number of timeouts and the PHY turnarounds are relatively low during the simulation.

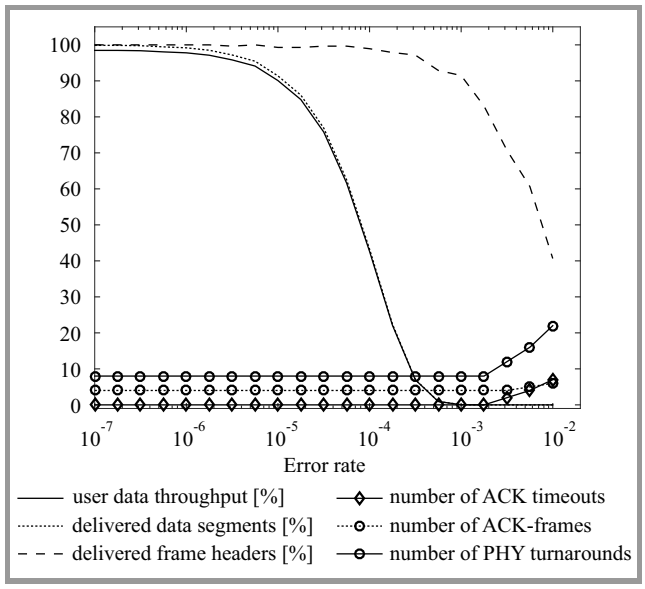

Fig. 13. Limiting factors of the transmission. The data segments are uncoded. The frame headers are delivered with a relatively low error rate. The goodput is limited by lose of the data segments.

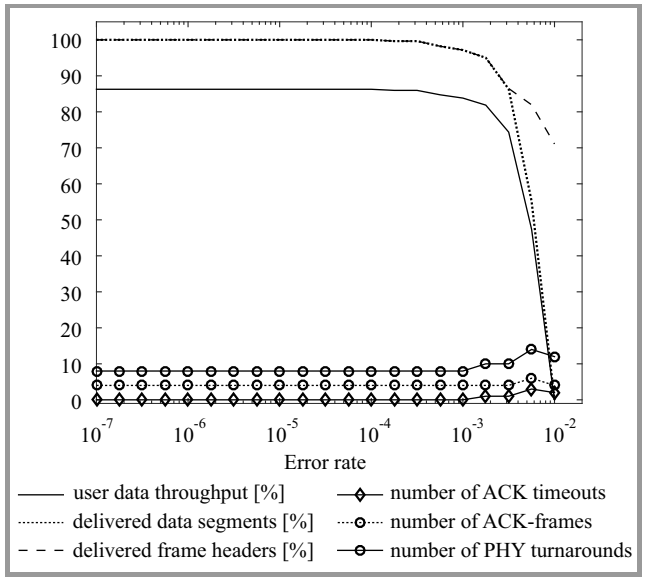

Fig. 14. Limiting factors of the transmission. The data segments are coded with RS(255, 223). The error rate of the data segment is strongly reduced as compared to uncoded transmission simulation.

The ACK-frame length is depended from the total number of successfully received segments in a single ARQ session (positive acknowledgment). If the data frame segmentation is increased, then many small parts have to be sent and acknowledged. That increases the ACK-frame size. Unfortunately, too long ACK-frames cannot be delivered errorless and are limiting the throughput. Instead of the efficiency improvement, degradation is observed. The ideal solution

is to keep the ACK-frame size smaller than the size of the data segment. An ACK-frame compression is needed to achieve that in our case. The three solutions were considered: a bit map coding, and two versions of a sequence number range coding. A single *uint16* value and a bit map are sent in the bit map scheme. The uint16 value defines the first acknowledged segment number, and the bit map defines all next values. The bit position defines an offset and the bit value defines if the segment is acknowledged or not.

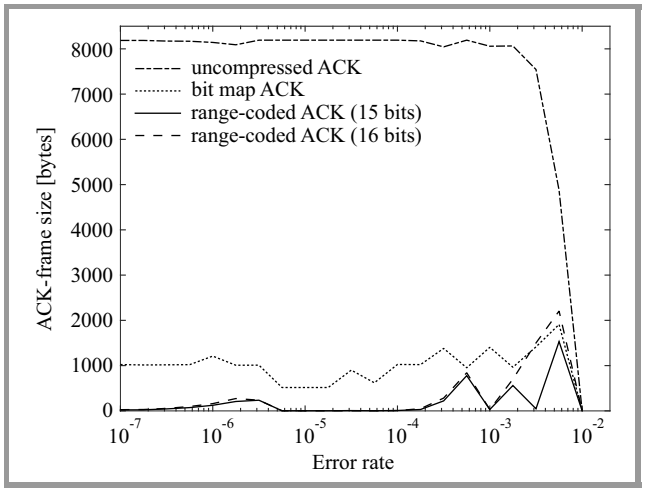

Fig. 15. The maximal ACK-frame sizes during the simulation. Three types of the ACK-frame compression methods are presented. The compressed ACK-frame is significantly shorter and is much more robust during the transmission.

The second and third methods send only a range of addresses of the acknowledged segments. In some cases that may lead to an extended frame size. All three methods were investigated, and the results are shown in Fig. 15.

4.2. Optimal Segment Size

If the problem of the disadvantageous ACK-frame size is reduced, then additional improvements for the data segments can be done. First of all, the influence of the segment size is considered. By reducing the segment size, the efficiency can be improved on "bad" channels. From the other side, more segments have to be sent to transmit the same data. Every segment is equipped with an individual header and checksum. This induces overhead. Additionally, enabling the FEC introduces some additional issues. This happens because block codes are used (in this case the RS block size is equal to 255 bytes). This introduces additional indirect-segmenting. The errors in each RS block are corrected individually, and each RS block acts like an independent sub-segment. In Fig. 16 the data segment size is investigated. It can be observed that the optimal segment size for error rates below 10^{-6} is in the range of 2 to 4 KB (16 to 32 segments for a 64 KB frame size). When the error rate increases, then the segment size should be reduced. Five hundred and more segments are required for links with an

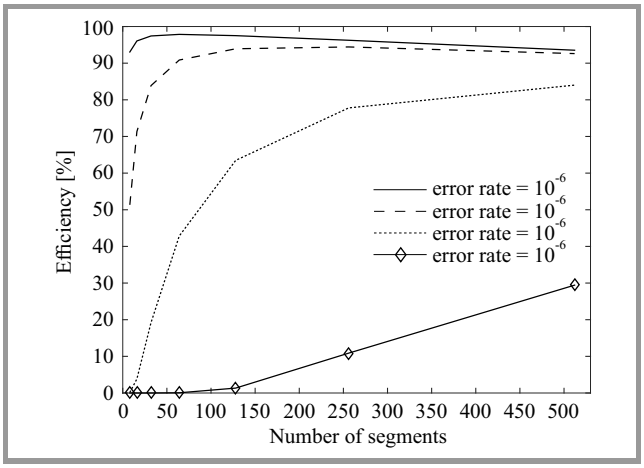

Fig. 16. The data link layer efficiency vs. the data segment size vs. an error rate. The data segments are uncoded. If the error rate increases, then smaller segments are preferred.

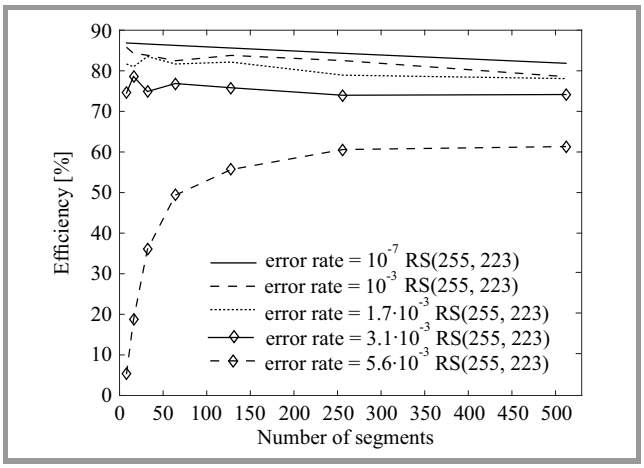

Fig. 17. The data link layer efficiency vs. the data segment size vs.an error rate. The data segments are coded with the RS(255, 223). The RS encoded frames are less sensitive to the segment size that the uncoded frames.

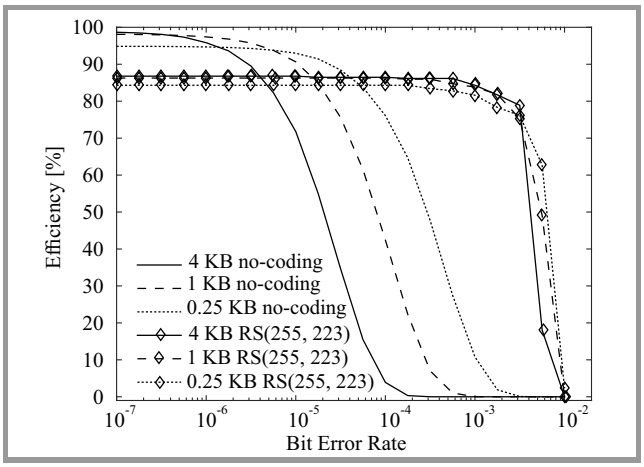

Fig. 18. The data link layer efficiency vs. the data segment size vs. an error rate. The uncoded and RS coded transmissions are plotted in one figure. The RS encoded frames are less sensitive to the segment size than the uncoded frames.

error rate higher than 10^{-5}. It means that the transmission without coding is very sensitive to the segment size. Dynamic change of this parameter can introduce some significant improvements to the efficiency. Slightly different situation can be observed, when RS coding is used. This situation is shown in Fig. 17. The transmission with RS coding is less sensitive to the segment size. That means that, advantages of the variable segment size can be reduced after enabling the coding. In presented FPGA demonstrator, the implementation of this feature in the first iteration is omitted. Authors presume that the block-FEC can be a good substitute of the variable segment size. To get better feeling of this observation, more simulations were performed (Fig. 18). The improvement of the variable segment size for the RS-coded transmissions is marginal.

4.3. Dynamic FEC Redundancy

In this subsection, a dynamic algorithm to find a trade-off between the FEC coding and the demanded error correction performance is proposed. The algorithm analyses the number of successfully delivered data segments and the number of corrected errors in the RS blocks. If the efficiency is degraded by loses of the data segments, then the algorithm increases the FEC coding. This solution is uncomplicated, but it is important to define a threshold, when the FEC mode should be changed. In this paper, the thresholds are set to $249/255 \approx 97.6\%$, $239/255 \approx 93.7\%$, and $223/255 \approx 87.5\%$. If the data delivery efficiency is below the given values, then the corresponding RS code is used. It tries to find a compromise between the RS overhead and the rate of the lost segments. The thresholds correspond to the code rates and define upper bounding of the goodput. In this solution, an error statistics of all decoded RS blocks are calculated, and all corrupted segments are categorized to some groups. Every error category can be corrected by a different RS code. If the statistic is known, then the best RS code can be chosen for all future transmissions. Results of the algorithm are shown in Fig. 19. It may happen that the channel changes so rapidly that this solution will work too slowly. To minimize this factor, HARQ-II can be applied. After that, any mistake of the adaption algorithm can be corrected by the FEC data sent in the next ARQ session. An additional simulation was performed to test how the algorithm performs in rapidly changing environment (Fig. 20). Results of this simulation are presented in Table 1. Nine algorithms were tested. The best performance is achieved by using adaptive redundancy with the HARQ-I scheme. This algorithm is relatively easy to implement in the FPGA hardware. The HARQ-II scheme is giving similar results, but the complexity of the HARQ-II is higher. The HARQ-I algorithm achieves also quite high efficiency. It is possible to improve the switching logic in the future. For example, a proportional-integral-derivative (PID) or a fuzzy logic controller can be employed. These controllers can rely not only on the instantaneous value, but can track more parameters on a longer period.

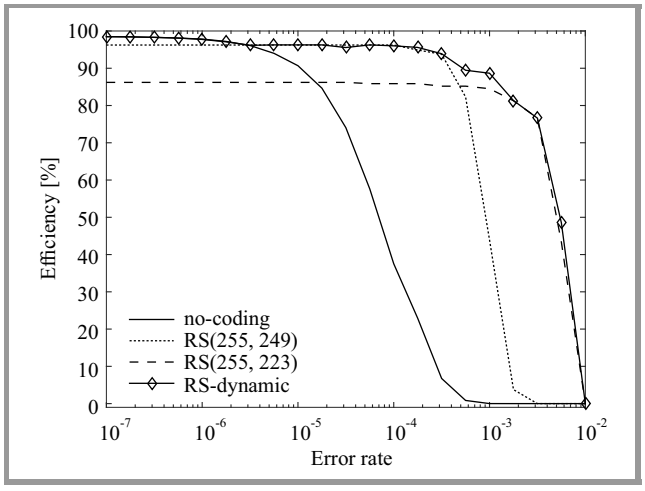

Fig. 19. The dynamic FEC algorithm results. The probability P(C) is equal to 0.5. The adaptive algorithm chooses the optimal coding and maximizes the goodput.

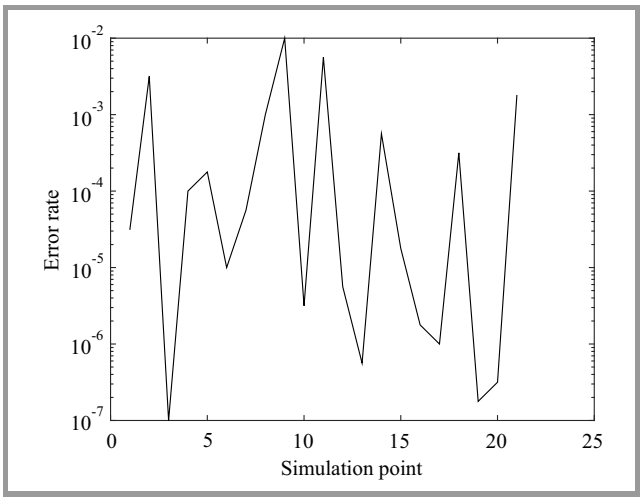

Fig. 20. An example characteristic used for evaluation of adaptive algorithms. The error rate is a permutation in a range of $[10^{-7}; 10^{-2}]$.

Table 1
Different algorithms vs. the rapidly changing channel (Fig. 20)

Algorithm	Average efficiency [%]	Peak efficiency [%]
No coding (ARQ)	54.72	98.47
RS(255, 249) (HARQ I)	74.69	96.23
RS(255, 239) (HARQ I)	79.84	92.43
RS(255, 223) (HARQ I)	79.19	86.20
Adaptive RS(HARQ I)	79.66	98.33
HARQ II with RS(255, 223)	74.82	98.33
Adaptive RS with HARQ II	79.57	98.13
Adaptive RS (modified)	83.05	96.28
Adaptive RS with HARQ II (modified)	82.46	96.10

4.4. Performance of the FPGA Implementation

The back-to-back connected FPGAs and the implemented wireless channel emulator are used to test the algorithms in a real hardware. Presented FPGA-implementation accepts a BER up to $2 \cdot 10^{-3}$. Above this value, the RS engine cannot fix errors in the stream, and the performance rapidly drops. In some cases, the wireless channel may produce BER higher than $2 \cdot 10^{-3}$. The hardware-implemented data link layer cannot operate in such conditions, and the device will lose the link. To improve the error correction results, an extended version of FEC engine is proposed.

In the simulation, the authors presume that the engine must support at least the RS(255, 223) with code rate $R \approx 0.875$. The used RS VHDL-implementation cannot support a lower coding than the RS(255, 237) with code rate $R \approx 0.929$. Thus, the achieved FPGA results are worse than simulated. There is a possibility to use shortened RS codes to decrease the code rate of the produced stream. That is the easiest approach to deal with the problem. The second solution is to redesign the implemented RS entity, that it can natively support the RS(255, 223) [21]. The both approaches are compared in terms of consumed logic area (Fig. 21) and error correction performance (Figs. 22 and 23).

The implementation of the RS(127, 109, 8-bit symbol) is realized by shortening the RS(255, 237) by removing 128 symbols from the message part of the codeword. Practically, it is achieved by using two hardware entities of the default code, and by multiplexing/switching the data input and output interfaces (Fig. 24). Every coder calculates half of the data block, and the rest of the symbols are filled with zeroes.

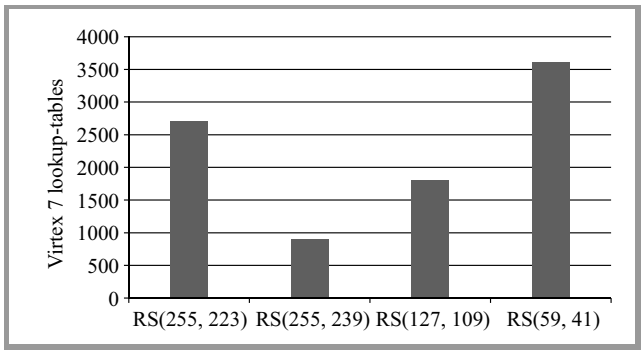

Fig. 21. Consumed logic area by the proposed solutions.

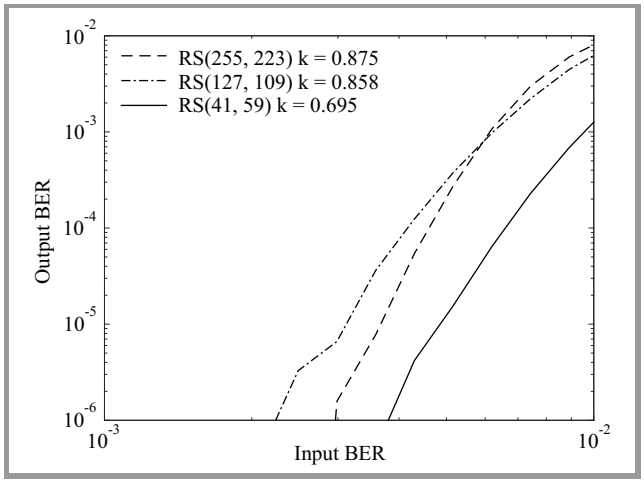

Fig. 22. Error correction performance of the proposed coding schemes.

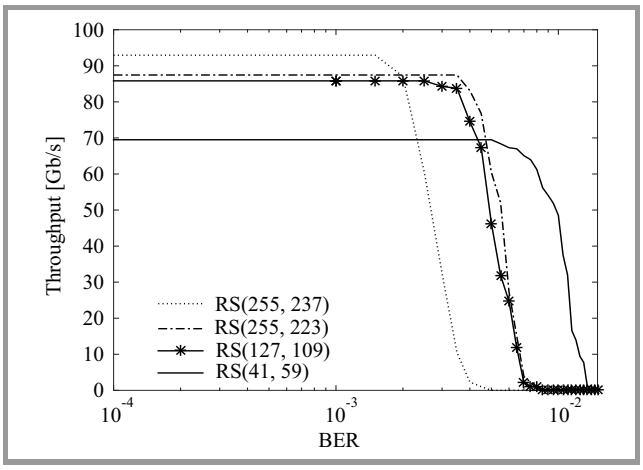

Fig. 23. Simulated throughput of the FPGA demonstrator with the improved FEC engine.

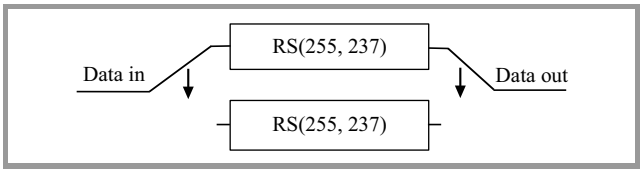

Fig. 24. Implemented code shortening.

The RS(59, 41, 8-bit symbol) is a shortened version of the RS(255, 237) by removing 196 data symbols. Practically those are four calculation entities switched four times during a single codeword coding. These uncomplicated operations improve the error correction performance without any significant system complications. Especially, the resources used for implementation of the RS(255, 223) can be reduced by around 33%, when the coding is replaced with the proposed RS(127, 109). This simplification causes a small loss of the error correction performance. The redundancy symbols are spread more uniformly over the frame and the redundancy cannot be used as flexible as during processing of the full-length codewords. The error correction process is focused on shorter blocks, and some of the redundant information is not used efficiently.

5. Future Work

We experiment with interleaving and multiplexing matrixes to increase error correction performance of our implementation (Fig. 25). The assumption is to improve decoding performance of the RS(255, 239) and to achieve error correction performance similar to the RS(255, 223). The proposed decoder must be mathematically analysed and

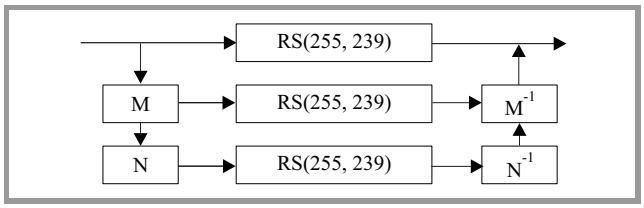

Fig. 25. Experimental RS decoder.

it have to be proven, that the proposed structure requires less calculation operations than the RS(255, 223). Up to now, achieved results are disappointing. The solution is inefficient against single, uniformly distributed bit errors (e.g. AWGN channel). In such a case, authors cannot tune the structure to get any optimistic results. Usually, more power than a single RS(255, 239) decoder is consumed, and the increase of the error correction performance is marginal.

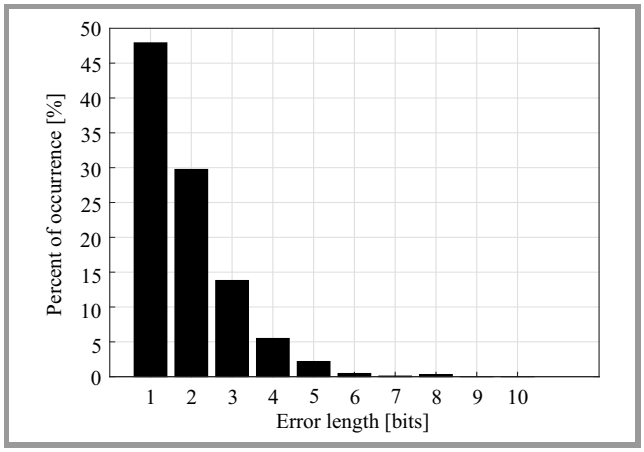

Fig. 26. Example error characteristic.

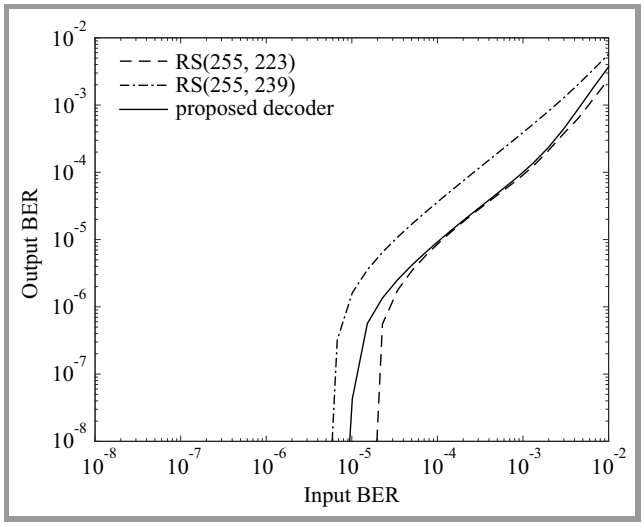

Fig. 27. Error correction results of the proposed decoder.

Better results are achieved if the structure is run against burst errors. In Fig. 26, an example error characteristic is presented. The proposed characteristic to test presented structure (Fig. 27) is used. The solution achieves very good BER performance, but this is not the most important statistic. Number of bit errors in individual blocks is significantly reduced, but the total number of fully recovered blocks is lower than after the RS(255, 223) decoding (Fig. 28).

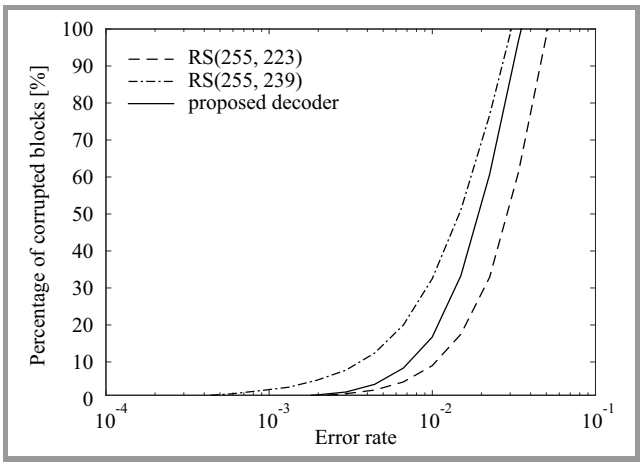

Fig. 28. Block correction results of the proposed decoder.

An additional disadvantage is that the M and N matrixes (Fig. 25) are dependent from the error characteristic, and are not universal for all burst error lengths. If the length of the typical error produced by a channel is changing, then also the matrixes have to be adopted.
The proposed scheme can be run iteratively. Authors do not consider an iterative mode of operation due to energy consumption and latency. For now, the presented solution cannot be considered as a substitute of the typical RS decoder.

6. Conclusion

In the paper, three major aspects of the 100 Gb/s data link layer are explained. Firstly, the limiting factors of the implementation are analyzed. The data link layer robustness is improved after introducing the ACK-frame compression

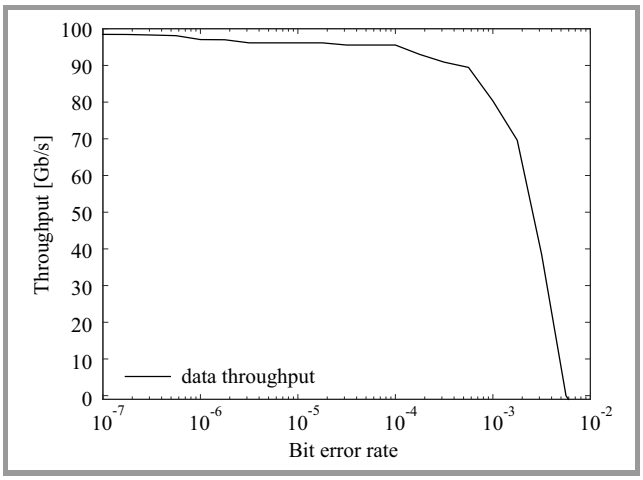

Fig. 29. Performance of the FPGA implementation in view of a bit error rate.

and coding. This reduces the total number of timeouts in the system simulation. After that, the data segmentation can be investigated. The most important observation is that the segmentation has more influence on the uncoded transmissions, than for the transmissions coded with the RS block codes. Because of this reason, authors skip the implementation of a variable segment size in the first iteration. Instead of it, authors focus on the FEC algorithms and a solution to manage the FEC overhead against the transmission requirements. The goal is to use as little overhead as possible and maximize the efficiency.

Link adaptation used with the HARQ-I simplifies the FPGA design, and it is a good substitute of the more complicated HARQ-II method. That allows removing buffers from the design, due to the fact that broken frames do not have to be buffered.

All presented results are validated on the Xilinx VC709 Virtex 7 FPGA platform. The implementation supports a net data rate of 97 Gb/s on the real FPGA-hardware (Fig. 29).

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Łukasz Łopaciński received his M.Sc. degree in Computer Science from West Pomeranian University of Technology, Szczecin, Poland, in 2009. Since 2007, he worked in industrial companies in field of embedded systems and wireless communication. Currently he is working in BTU Cottbus (Germany).

E-mail: lukasz.lopacinski@b-tu.de
Brandenburg University of Technology
Cottbus-Senftenberg
Platz der Deutschen Einheit 1
03046 Cottbus, Germany

Marcin Brzozowski received his M.Sc. and Ph.D. degrees in Computer Science from BTU Cottbus, Germany, in 2006 and 2012, respectively. Currently he is working with networking and embedded systems in IHP Germany. His research interests include computer networks and operating systems.

E-mail: brzozowski@ihp-microelectronics.com
IHP Microelectronics GmbH
Im Technologiepark 25
15236 Frankfurt (Oder), Germany

Rolf Kraemer received his M.Sc. and Ph.D. from RWTH Aachen in electrical engineering and computer-science in 1979 and 1985. He joined the Philips research laboratories in 1985 where he worked in different positions and responsibilities. In 1998 he became professor at the technical university of Cottbus with the joined appointment of the department head of wireless systems at the IHP in Frankfurt (Oder). In the IHP he leads a research department with approximately 70 researchers in topics of high speed wireless communication, context aware middleware, sensor networks as well as embedded processors for encryption, and protocol acceleration.

E-mail: kraemer@ihp-microelectronics.com
IHP Microelectronics GmbH
Im Technologiepark 25
15236 Frankfurt (Oder), Germany

Steffen Buechner received his M.Sc. in Computer Science from the BTU Cottbus in 2011. After that, he participated at several research projects at the Distributed Systems/Operating Systems Group of the BTU Cottbus in the fields wireless sensor networks and embedded systems. Currently he is working on a parallel event stream processing concept for utilizing the processing power of embedded many cores for ultra-high data rate wireless communication protocol handling. His research interests include networking, embedded distributed systems, and operating systems.

E-mail: Steffen.Buechner@b-tu.de
Brandenburg University of Technology
Cottbus-Senftenberg
Platz der Deutschen Einheit 1
03046 Cottbus, Germany

Jörg Nolte is professor for distributed systems and operating systems at the Brandenburg University of Technology in Cottbus (Germany). He received his M.Sc. (1988) and Ph.D. (1994) in Computer Science from the Technical University of Berlin. He was a principal member and finally the vice-head of the PEACE group at GMD FIRST (Berlin) that developed the operating system for Germany's first massively parallel supercomputer. In the 90s he was a post-doc fellow of the Real World Computing Partnership (RWCP) in Tsukuba Science City, Japan. His major research interests are operating systems, middleware and programming languages for parallel, distributed and embedded systems.

E-mail: Joerg.Nolte@b-tu.de
Brandenburg University of Technology
Cottbus-Senftenberg
Platz der Deutschen Einheit 1
03046 Cottbus, Germany